

**Work Order ID 58587**

Wednesday, May 12, 2010 8:31:28 AM



Page 1

Item ID: D4035-043

Accept



Setup Start



Revision ID:

Item Name: Lid Rib Assembly, Aft (350 Basket)

Stop



Start Date: 5/12/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 5/14/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-5-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4035	A								

100



Weld per dwg A/R S.S. rod Batch: 111328 0.00

Large Fab

Memo

0.00

(2) SM 10/05/13

Large Fab

- 1- Cut D4035-3 as per dwg D4035
- 2- Drill holes using DT9563 and chamfer holes as per dwg D4035
- 3- remove identification marks and deburr
- 4- Weld bushing in rib and grind weld flush as per dwg D4035

SAD 10-05-03

110



QC9- Inspect visual per QSI004- Fusion Welds 0.00

QC

Memo

0.00

(2) PD 10.05.13

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 58587**

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Page 2

Item ID: D4035-043

Revision ID:

Item Name: Lid Rib Assembly, Aft (350 Basket)

Start Date: 5/12/2010 Start Qty: 2.00

Required Date: 5/14/2010 Req'd Qty: 2.00

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC	QC5- Inspect part completeness to step on W/O	0.00							(2) PD 10.05.15

130  Packaging Packaging	Identify as per dwg & Stock Location: <u>Basket</u>	0.00							(2) PD 10.05.15
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140  QC	QC21- Final Inspection - Work Order Release	0.00							10/05/18 HJ
	Memo	0.00							Blro-5-18 (2)

W/O:		WORK ORDER CHANGES						
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NOTE: Date & initial all entries

# Picklist Print

Wednesday, May 12, 2010 8:31:27 AM

Page 1

Work Order ID: 58587



Parent Item: D4035-043



Parent Item Name: Lid Rib Assembly, Aft (350 Basket)

Start Date: 5/12/2010

Required Date: 5/14/2010

Comments: IPP revA: new issue DD 09.11.25 verified by:EC  
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4021-9 		Manufactured	No			100	Each	26.0000	2		SF 10/05/13	

Bushing

## Location

Location	Loc Qty	Loc Code
ST109	6	
58417	6	(1)
WA	20	
56094	2	
58154	2	(2)
58404	16	

M304TS0.750W.049

Purchased

No

100

f

343.9493

1.75

304 SQ Tube .75x.75x.049W



SAD 10-05-13

## Location

Location	Loc Qty	Loc Code
MAT	200	
113763	0	
114323	200	3.6842
MAT017	143.9493368	
113763	24.25	
114298	119.699337	

W/O:		WORK ORDER CHANGES					
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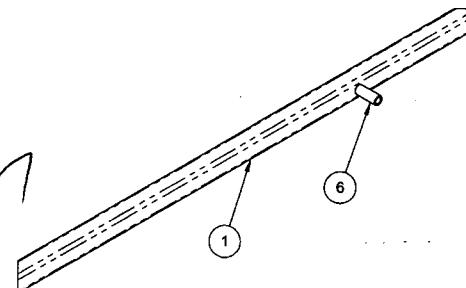
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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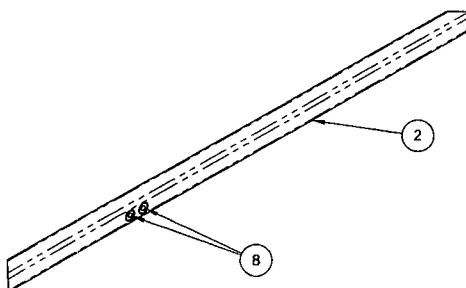
NOTE: Date & initial all entries

ITEM	QTY -041	QTY -043	QTY -045	QTY -047	P/N	DESCRIPTION
	X				D4035-041	LID RIB ASSY, FWD
		X			D4035-043	LID RIB ASSY, AFT
			X		D4035-045	LID RIB ASSY, FWD (LIGHT)
				X	D4035-047	LID RIB ASSY, AFT (LIGHT)
1	1				D4035-1	RIB
2		1			D4035-3	RIB
3			1		D4035-5	RIB
4				1	D4035-7	RIB
5				2	D4035-11	BUSHING
6	1				D2327-3	SPACER BUSHING
7			1		D2953-175	SPACER
8		2			D4021-9	BUSHING

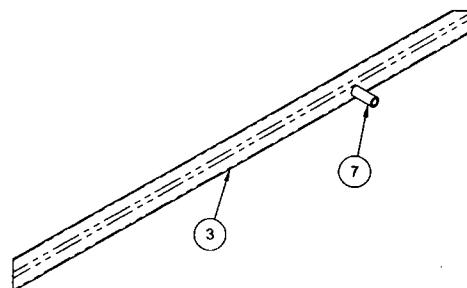
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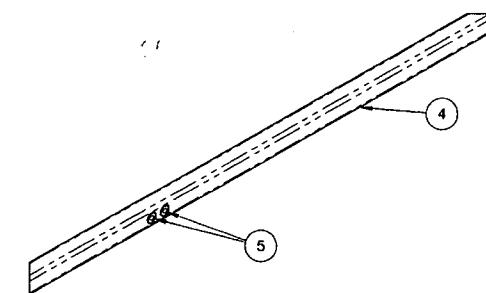
D4035-041 BASKET LID RIB ASSY, FWD



D4035-043 BASKET LID RIB ASSY, AFT



D4035-045 BASKET LID RIB ASSY, FWD (LIGHT)



D4035-047 BASKET LID RIB ASSY, AFT (LIGHT)

RELEASED  
2010-03-12  
MM

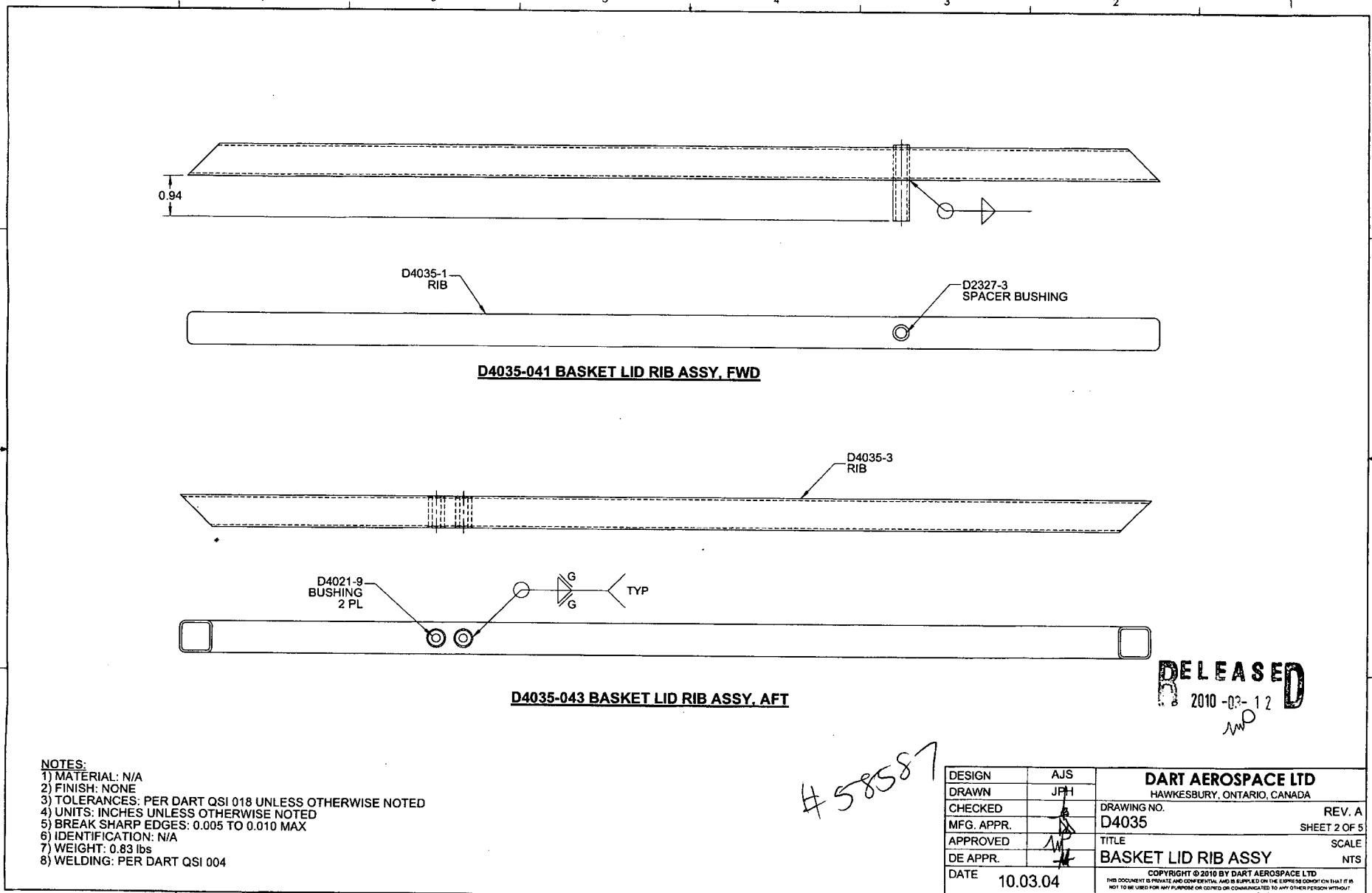
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	JPH		
CHECKED			
MFG. APPR.			REV. A
APPROVED			SHEET 1 OF 5
DE APPR.			TITLE
DATE	10.03.04		SCALE
			BASKET LID RIB ASSY
			NTS
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NOTE: Date & initial all entries



**RELEASED** 2010-03-12 *MW*

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>AM</i>	DRAWING NO.
MFG. APPR.	<i>AM</i>	REV. A
APPROVED	<i>AM</i>	SHEET 2 OF 5
DE APPR.	<i>AM</i>	TITLE
DATE	10.03.04	SCALE
		BASKET LID RIB ASSY
		NTS

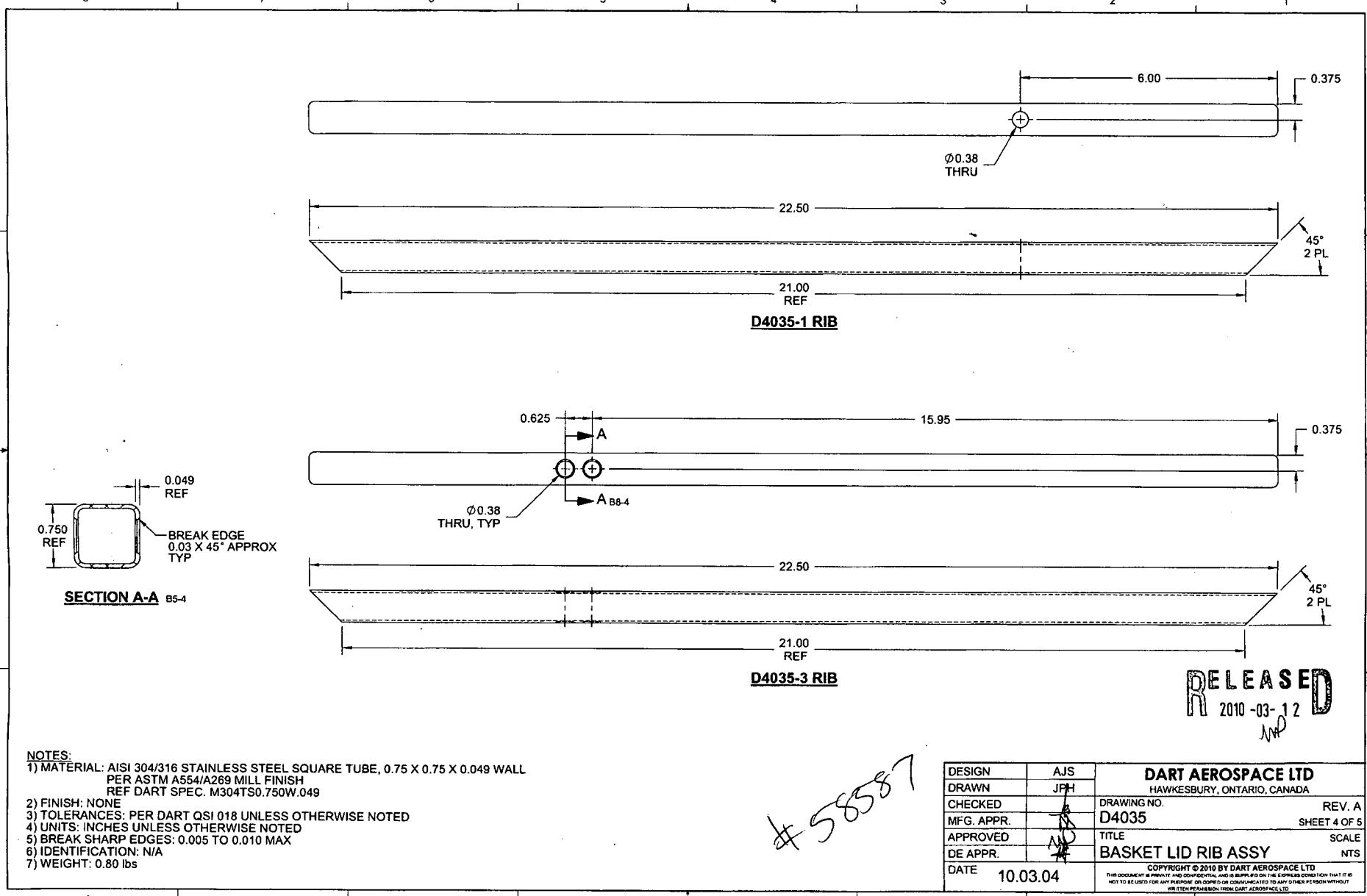
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